

# PM series

The suction units of the PM series with powers from 3 to 30 kW are used in pneumatic conveying systems for throughputs of up to 4500 kg/h over distances of up to 200m.

They are installed in centralized feeding Matrix systems.



## **TECHNICAL SPECIFICATIONS:**

- 1- to 3-stage side-channel blowers.
- Cam-type pumps.
- Lobe-type pumps.
- Self-cleaning filters with polyester cartridges and dust container.
- RS485 ModBus interface.

#### ACCESSORIES:

- Pressure gauge for clogged filter alarm.
- SPEED CONTROL function.

## ADDED VALUE:

#### VERSATILE

The suction units can be integrated in a centralized MATRIX system or Siemens PLC.

### • EFFICIENT

The SPEED CONTROL function with inverter and pressure transducer automatically adjusts the conveyance speed preventing the deterioration of the polymer and resulting in energy efficiency.



One side-channel pump

Power 3kW Distance 0-60m



Two side-channel pump

Power 5-20kW Distance 10-100m



Three side-channel pump

Power 5kW Distance 10-150m



Sound-proofed three-lobe pump

Power 30kW Distance 10-150m



Cam pump

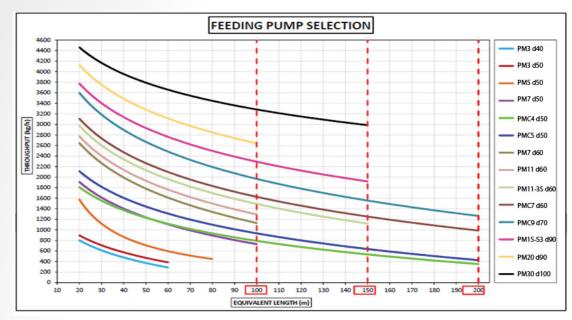
Power 4-9kW Distance 10-200m



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Cylindrical granule.

Bulk density from 500 up to 850 kg/m3.

TECHNICAL DATA		РМЗ	PMC4	PM5	PMC5	PM7	PMC7	PMC9	PM11	PM15	PM20	PM30
Maximum suction capacity*	kg/h	400	1000	600	1000	1200	1800	2200	1500	2500	2800	3400
Power	kW	3	4	5.5	5.5	7.5	7.5	9	11	15	20	30
Maximum vacuum	kPa	26	70	43	70	40	70	70	43	60	50	50
Noise level	dB(A)	70	0 <80									
Vacuum line Ø	mm	40/50	40/50	40/50	40/50	60/70	60/70	60/70	60/70	70/89	89/100	100/127
Filter Filtering surface	model m²	FC1 2.9	FC3R 11	FC3R 11	FC3R 11	FC3/FC8 11/13	FC3R 11	FC3 11	FC3/FC8 11/13	FC8 13	FC22 22	FC22 22
Type of filter cleaning			self-cleaning									
Compressed-air pressure	bar	6-8	6-8	6-8	6-8	6-8	6-8	6-8	6-8	6-8	6-8	6-8
Compressed-air consumption	l/s	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5/1.5	1.5	1.5	1.5
Voltage/Frequency	V/Hz		400/50-60									
Weight	kg	100	220	140	250	250	280	300	270	300	500	550

The values on the table refer to an average horizontal distance of about 80m.
The times for pipe cleaning and the rotation time of the automatic manifold have not been considered.

TECHNICAL DATA		PM3	PM5	PM7	PM11	PM15	PM20	PM30
	FC1	381x540x1137	-	-	-	-	-	-
Dimensions	FC3	-	685x796x2114	717x783x2112	717x857x2112	-	-	-
WxDxH	FC8	-	-	1006x1760x2738	1006x1781x2738	1061x2404x2738	-	-
	FC22	-	-	-	-	-	1200x1893x2748	-

TECHNICAL DATA		PMC4	PMC5	PMC7	PMC9	
Dimensions WxDxH	FC3	673x1600x2112	673x1500x2112	700x1567x2112	700x1567x2112	



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